A new dawn in solar panel production technology







Leading the change All the Bottero experience, all the energy of the sun

EPC company for Automated Solar PV Manufacturing

New, advanced, cutting-edge player in Solar PV Manufacturing

> Extensive experience in continuos and non-interruptible process

Bottero DNA

Bottero has been working, since 1957, on non-interruptible production processes in the field of flat glass and hollow glass.

Our DNA is to create **resilient automated** factories capable to maximize production processes performance by using machine learning (ML) and artificial intelligence (AI) algorithms. We are the only company in the world able to design and manufacture machinery for flat glass and hollow glass production, as well as entire processing downstream lines for float glass and laminated glass.





> Bottero is Solar PV

Our innovative technology and commitment to quality have made us a leading player in the glass industry with more than 60,000 active installations.

Bottero Solar is therefore the natural evolution of our core competencies in the solar module industry. A sector in which our skills and aptitude for automation and integration reach their maximum expression.



Ready for great achievements

> More than 65 years

experience in the

treatment of glass

With many years of experience in the treatment of glass in all its forms and in the construction of some of the most complex and efficient plants in the world, we are convinced in our ability to provide our customers with state-of-the-art solutions.

> We provide

our customers

state-of-the-art solution

Commercial locations Bottero S.p.A. - He

Rockdale – United Bottero GmbH Grevenbroich – German Bottero Glass Industry Co. Ltd

Shanghai – China

Bottero do Brasil S.Paolo – Brasil

Bottero Flat Glass Inc.

Kernersville - North Carolina - USA

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Industrial location	IS

Bottero S.p.A Headquarter	Bottero S.p.A Headquarter
Cuneo – Italy	Cuneo – Italy
Revimac S.r.I.	Revimac S.r.I.
Vicenza – Italy	Vicenza – Italy
Bottero France SA	Bottero Glass Industry Co. Lto
Roanne – France	Foshan – China
Bottero U.K Limited Rockdale – United Kingdom	

> Our presence all over the world allows us to always be close to the customer







Bottero S.p.A Headquarter Cuneo – Italy
Revimac S.r.I. Vicenza – Italy
Bottero Engineering GmbH Donauwörth – Germany
Bottero Glass Industry Co. Ltd Foshan – China
JV Bottero & Tiama – Glassform.Al Rovereto – Italy





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Bottero is **Partner of 3SUN** Gigafactory

Since 2015 we have contributed to the new 3SUN GigaFactory located in Catania (Italy): a 50,000 m² cell manufacturing facility and a new area of 50,000 m² for PV module assembly.

3Sun is the largest European PV module factory, located in the heart of the Mediterranean Sea, started with thin-film module technology and evolved into industrial-scale cSi bifacial HJT modules.



What does it mean to create an interconnected, integrated intelligent factory? Imagine a manufacturing facility where all the machines, equipment and systems are connected and able to communicate together.

> The expansion project financed by Enel Green Power, in which we are actively involved, includes the transition from the current 200MW/year to 3GW/year PV modules production capacity by 2024.



> At 3SUN we are creating an efficient, flexible and responsive manufacturing environment, able to guarantee the production of thousands of panels a day on several lines thanks to the coordination achieved by our proprietary engine AI^3 .

This allows **real-time data sharing**, which can be used to optimize production processes, improve efficiency, reduce downtime and increase overall productivity. Additionally, advanced technologies such as artificial intelligence (AI), machine learning (ML) and the internet of things (IoT) are often integrated into the factory to further enhance its capabilities.

This means managing thousands of devices through our proprietary engine AI³, using kilometers of optical fiber to connect them and thus managing tens of thousands of I/Os. In essence, it means making complexity simple and secure.

For the customer, above all, it means having fewer problems and guaranteed solar PV modules output for its Gigafactory. Impressive results, in short, demonstrate a capacity for innovation and integration with few equals.



Bottero is THE Solar EPC for you

The holistic approach to process integration issues, the ability to operate as an EPC (Equipment, Procurement and Construction) and our history in the world of automated glass factories, make Bottero a solid and reliable partner. Our comprehensive approach to solar PV manufacturing includes design, engineering, procurement and on-site services, ensuring that your Gigafactory project is completed on time and on budget.





Smart & resilient factory

> AI algorithm to react to external conditions





Don't settle for anything less than the best

We are the only one in our sector capable of offering smart, resilient factories equipped with the intrinsic ability to react to external conditions by using artificial intelligence algorithms.

> Our team is available to answer any question you may have throughout the entire solar PV manufacturing process and we work with you to ensure that the final product is exactly what you envisioned. We understand that every project is unique, we carefully listen to your needs, and we offer our extensive experience to advise only best-in-class solutions for your needs.

Bottero is Industry 5.0

Bottero is Industry 5.0 because we play an active role in providing customers solutions to challenges for society including the preservation of resources, climate change and social stability. We help you to create resilient organizations able to anticipate, react and learn timely and systematically from any constraint and thereby ensure stable and sustainable performance throughput.

Your people will ask questions, your factory will provide solutions thanks to our proprietary engine Al³. Humans are at the helm, supported by artificial intelligence (AI) and data analytics (DA).





We support the transition to a sustainable, human-centric and resilient industry, since we're now certified ISO 26000.

Thanks to the industry 5.0 approach, Bottero Solar introduces numerous elements of innovation in the workflow, which contribute significantly to making our solutions for solar PV modules manufacturing resilient and capable to adapt and recover from challenges/disturbances and react in real-time to production complexities.

The energy produced with photovoltaic systems can contribute significantly to the reduction of polluting emissions and to the protection of ecosystems. Ensuring efficient and environmentally friendly production is our first goal, to help our customers grow sustainably.

Our research and innovation at the service of the transition to a sustainable, human-centric and resilient industry, supporting the **Corporate Social Responsibility**





Artificial intelligence (AI) & **Advanced Analytics to allow** process

Efficient material management

Improved product quality

Higher solar energy conversion

all levels of production process Your factory grows and learns

with you

Optimization and rescheduling

Real-time recommendations at

360 degree visibility

of production flows

Artificial intelligence (AI) & Machine Learning (ML) solutions reshape factory management

Continuous process improvement towards selfcorrection and self optimization





Bottero Solar adopts innovative technologies tailored to the specific needs and wants of the people who will be using them, making them more likely to be adopted and used effectively, keeping the human element always in the first place, supporting decision-making processes.



Human-centric



Fully automated factory to increase safety and well being

Artificial intelligence (AI) and Data analytics (DA) to drive easy through complexity

Support humans to carry over decisions and let machines perform repetitive tasks

Advanced predictive maintenance capability

Waste reduction

Lower Lifecycle cost -Total cost of ownership (TCO)

The Engine of Bottero Industry 5.0

We ensure that integrated, intelligent and interconnected systems work together so that they can thus express the maximum degree of efficiency, effectiveness, and flexibility in PV modules industrial production.

When all three factors work together, they can lead to highly efficient, effective and adaptable systems.

This can help organizations and industries working harder, more efficiently and make more informed decisions, which ultimately translates into better performance and more productive use of resources.



Integrated system

Every machine and every component in the productionline is fully integrated and managed by artificial intelligence (AI).

Intelligent system

Real-time processes are controlled via an artificial intelligent (AI) algorithm.

Interconnected system

Every production line could be fully interconnected to any other in parallel mode. The whole system is supervised and managed by artificial intelligence (AI) algorithms.

Monitoring and analysis of production processes



Faster reaction | Maximizing the throughput value Better decision





Realtime data analysis and decision

Making the process of analyzing data as it is being generated, rather than analyzing it after it has been collected and stored. This allows faster and more accurate decision-making processes based on the most current information available. Every aspect of the production process is supervised to ensure better decisions, quicker reactions and value generation.



Energy management

Reduction of «disruptive» failures to the plants

> Stability of product quality

> > **Products always** alligned with defined quality standards

Advanced analytics and Al algorithm quickly reveals weaknesses or areas for improvement

Greater competitiveness in the market. better product reviews and less burdensome returns and recalls



Guaranteed throughput, cost optimization and reduction of start-up time

Very few companies can commit to production throughput, cost optimization and reduction of start-up time for complex industrial processes. Bottero Solar has the experience and knowledge to design end-to-end factories for PV module production and packaging.

- Our engineering team provides optimized design for production processes considering all the involved technologies for solar PV module manufacturing avoiding any bottleneck upfront, thanks to the self-developed real-time simulation tools.
- > We've implemented a highend cooperation platform to ensure a fast and efficient information exchange with our customers during the overall project.



> We integrate complex systems ready to be supported by machine learning (ML) and artificial intelligence (AI) algorithms where appropriate, to make production cycles efficient and capable to react in real-time to unforeseen events.







Our procurement team carefully manages the supplier selection process building strong relationships with the entire supply chain stakeholders and improving cost reduction and delivery time.

> We've adopted lean construction principles and careful pull planning to reduce waste and improve overall efficiency.

Nature thanks

PV technology offers important and exclusive advantages in terms of environmental protection. Solar energy systems do not produce any emissions or pollutants being a clean and environmentally friendly source of energy. They also require minimal maintenance and have a long lifespan making them a real cost-effective option in the long run.

Solar panel manufacturers make a significant contribution to the environment, helping to conserve natural resources and supporting wildlife and biodiversity.



Solar energy can be easily integrated into existing buildings and infrastructure, making it a versatile and adaptable option for powering private homes, firms and communities.



Bottero Solar contributes to nature by implementing sustainable practices in the production process.

This can include the use of energy-efficient equipment, recycling materials and reducing waste in the manufacturing process. We are proud and honored to play an important role in reducing energy costs for a new and more sustainable world.





Within this perspective, we've achieved the ISO 26000 certification to enhance our contribution to sustainable development.



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